

5/19

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	23085
<b>Description:</b> Hinge	<b>Part Number:</b>	D3182-1
<b>Dwg:</b> D3182 Rev. A	<b>Qty:</b>	51 <del>50</del> 11

Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	HA	05.04.19	50
2	PG	Issue P/O: <u>2007912</u> Email or ship DXF file to vendor Laser Cut D3182-1 per Dwg D3182 Material release note required	U	05.04.19	50
3	RG	Receive and inspect for transit damage Ensure the material release note is attached	CL	05/05/16	51
4	QC6	Inspect dimensions per template D3182-1T1	ml	05/05/24	51
5	GA	Deburr if necessary	ml	05/05/24	51
6	WS	Identify and Stock	ml	05/05/24	51
7	AC	Cost / part <u>3.25</u>	545	05-05-25	51
8	DC	Close W/O <u>3.57</u> Inspect Level 21	HA	05.05.31	51

Rev	Date	Change	Revised By	Approved
A	03.01.29	New issue	KJ/RF	RF

**RELEASED**  
03.01.31 RF

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

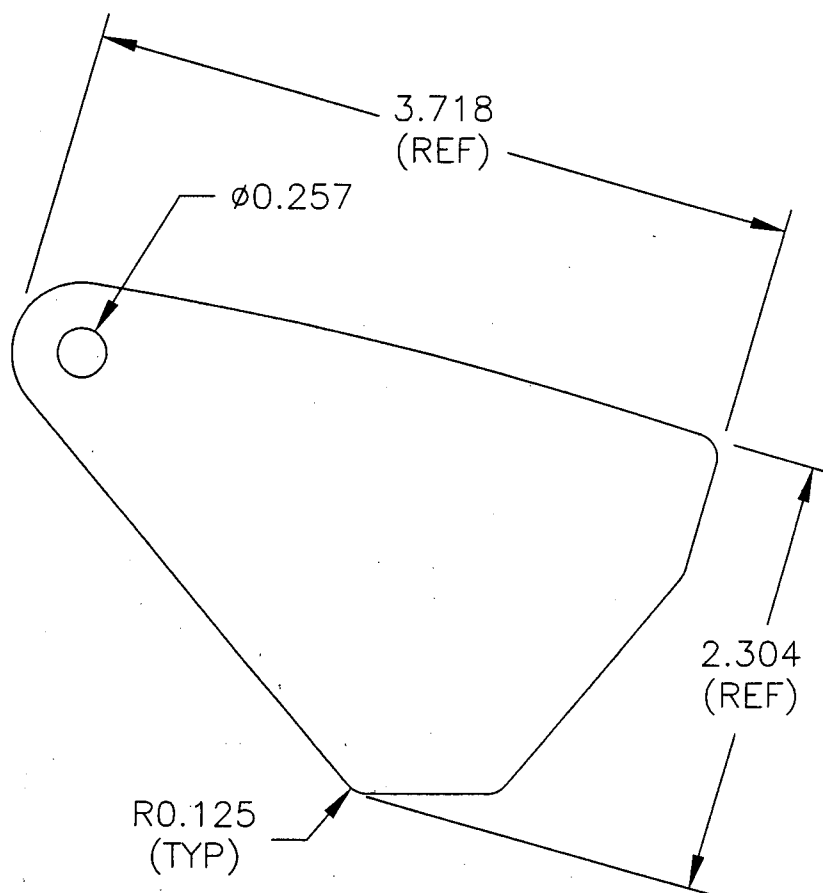
NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3182	REV. A SHEET 1 OF 1
DATE 03.01.21		TITLE HINGE	SCALE 1:1
A	03.01.21	NEW ISSUE	

RELEASED  
03.01.21 *[Signature]*



**D3182-1 HINGE**

- 1) MACHINE D3182-1 PER DART DWG "D3182-1.DWG"
- 2) MATERIAL: AISI 304/316 SS SHEET 0.125 THICK  
(REF DART SPEC. M304S11GA)
- 3) FINISH: NONE
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 5) TOLERANCES ARE PER QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES

SHOP COPY  
RETURN TO  
ENGINEERING

UNCONTROLLED  
DATE  
BY

NO. 23085

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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Apr 18, 2005  
02:29 pm

Work Order No : 0023085  
Project Name : D3182-1  
Project For : WK519  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3182-1  
Description : Hinge  
Manufactured : Yes  
Amount Req'd : 10.50  
Amount Done : 0  
Start Date : 04-18-05  
Est Finish Date : 05-05-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

YIH MAU CORP.

# INSPECTION CERTIFICATE

902515416

INVOICE NO.:  
COMMODITY:

FOURTE  
PRIME COIL ROLLED STAINLESS STEEL SHEET AISI 304NO.1/SG  
FINISH WITH NO.4 MECHANICAL ON MAIN SIDE, WITH BLACK PASS,  
SLITTED EDGE AISI 304.25 FINISH, WITH PAPER INTERLAVED,  
SLITTED EDGE

REPRODUCTION:  
AIS 304

INTEGRIS METALS LTD

工廠: 臺灣基隆市復興路445號  
YIH MAU CORP. (YIH MAU)  
YIH MAU CORP. (YIH MAU)  
TEL: 886(0)22661 FAX: 886(0)22662  
CERTIFICATE NO: 902515416  
DATE OF ISSUE: 20050304

ITEM NO. SIZE	NO.	Weight (N.W.)		Heat No.	ID NO.	Physical Properties Tensile Test (CL-50 min)					Chemical Composition (%)								
		KGS	LBS			YS (N/mm <sup>2</sup> )	TS (N/mm <sup>2</sup> )	EL (%)	HRB	HV	C x100	Si x100	Mn x100	P x100	S x100	N x100	O x100	N x100	
AISI 304 NO.4 SEC (7487-7148)																			
7044487230*	1	1.382	3.068	YU229445	306267364-115	301	653	60	85	172	4	48	123	25	8	205	1816	3	
7044487230*	1	1.382	3.068	YU229445	306267364-116	301	653	60	85	172	4	48	123	25	8	205	1816	3	
7044487230*	1	655	1.532	YU229445	306267364-117	301	653	60	85	172	4	48	123	25	8	205	1816	3	
7044487230*	1	1.381	3.067	YU229445	306267364-112	301	653	60	85	172	4	48	123	25	8	205	1816	3	
7044487230*	1	1.383	3.071	YU229445	306267364-113	301	653	60	85	172	4	48	123	25	8	205	1816	3	
7044487230*	1	1.383	3.071	YU229445	306267364-114	301	653	60	85	172	4	48	123	25	8	205	1816	3	
7044487230*	1	1.423	3.137	YU132352	306267364-112	311	661	62	85	170	4.8	51	109	28	4	811	1828	2.3	
7 8.079 20.036																			
NO REGULATORY CONTINUATION																			
Send test report for all Heat NO.																			
Remarks:																			